Liquid Handling Solutions

Proven products. Customized options. Reliable results.
A Partnership You Can Count On

When your instrumentation requires fluid handling equipment, you need more than parts—you need a partner. And that partner is Hamilton Company.

Hamilton Company has been delivering liquid handling solutions to customers for over 60 years. We are an established partner to many top instrument manufacturers in the clinical diagnostic, chromatography, life science research and other industries. From pumps to valves to pipetting modules and more, Hamilton Company offers a full line of off-the-shelf and customized products for every element in the fluid path. Our liquid handling components integrate seamlessly into your system and ensure the reliable operation of your high-performance instrumentation.

Your success is Hamilton’s success.

For more information on the full portfolio of Hamilton liquid handling solutions or to inquire about a product, please visit www.hamiltoncompany.com or refer to the back of this catalog for additional contact details.
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The Benefits of Choosing Hamilton

Selecting the right fluid handling components for your device is critical. Parts that are unreliable or do not perform as promised can alter instrument performance, delay market release, greatly increase field service costs and jeopardize the relationship with your customer.

You need a partner that offers product expertise, reduces the time and cost of development and production, simplifies your manufacturing process and helps you gain market share.


Hamilton Company excels at collaborating with you to find the perfect solution that meets every expectation, and that’s why more and more customers are choosing us. Hamilton has been developing answers to countless liquid handling questions for over 60 years, and it’s hard to imagine a challenge Hamilton hasn’t already solved. We’ve developed and manufactured specialty and turnkey syringes, valves, diluters/dispensers and pumps for all types of applications for companies of all sizes, all around the world. Our customers come to us for worry-free, cost-effective components, and Hamilton is proud to deliver every time.

Hamilton Company’s engineering teams in Reno, Nevada and Bonaduz, Switzerland are committed to constantly reviewing and improving our liquid handling solutions. The feedback we receive from customers affects our engineering cycle and often results in improvements to existing items or the introduction of new products that fulfill unmet needs.

In addition to our comprehensive assortment of standard options, Hamilton also offers unlimited possibilities through its product modification process. Because Hamilton manufactures each element of the fluid path, we can customize any item to meet your unique requirements. And to ensure timeliness, whether your system utilizes standard, existing Hamilton products or custom components, turnaround time is minimized so you can beat your competitors to the marketplace.

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Design and Prototyping

In Hamilton’s nearly 60 years’ experience in liquid handling, we’ve learned each project is different and requires a fresh approach—which is why no two tasks are ever treated the same. Hamilton’s dedicated team of designers openly work with you through an in-depth investigative phase that reveals all the requirements and dependencies of your instrument so the perfect match can be found or developed for you. Your design lead will frequently keep you up to date every step of the way so you can be confident of our mutual progress.

Hamilton’s design engineers are supported by a fully staffed group of experienced machinists who are skilled in the latest modeling tools and familiar with a wide range of materials, including plastics and chemically resistant metals such as high grade stainless steel. This allows your designs to become prototypes faster. Minor schematic changes and exploratory components are handled quickly and easily. Every step in the development process is closely documented so when the correct design is achieved, the transition to full-production manufacturing happens seamlessly.

Quality Manufacturing

Hamilton’s manufacturing facilities in Reno, Nevada and Bonaduz, Switzerland combine modern automated techniques with the fine-tuning of manual procedures. Every step of the process is analyzed and optimized for maximum throughput and efficiency. Assembly procedures are documented with controlled revisions to ensure each item is built to your exact specifications.

Hamilton’s commitment to total quality empowers the factory team to draw attention to errors and make necessary improvements so each component is made right the first time. Hamilton is an ISO 9001 certified manufacturer accustomed to working with heavily regulated industries. Hamilton is a strictly controlled environment which is why it is capable of manufacturing RoHS-compliant products and providing components for in vitro diagnostic (IVD) instruments. Many of our products are subject to FDA review, and our quality system passes even the toughest audits.

Hamilton Facilities

Hamilton has headquarters in Reno, Nevada and Bonaduz, Switzerland. The teams in each location work together to provide design, manufacturing and technical support to customers worldwide.

Each facility features a fully-equipped manufacturing operation with more than 100,000 square feet of space, meaning we have room to accommodate projects of any size. Hamilton’s talented teams in each office have the skills and experience to meet the demands of your project.
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Obtaining Accuracy through Air Displacement Pipetting

Air displacement pipetting uses a piston to aspirate liquid into a disposable plastic tip. As the piston moves up, the air pressure in the tip is lowered, and sample is pushed into the tip by the atmospheric pressure. With this method of pipetting, the sample only contacts the pipette tip, which can be discarded between samples to eliminate cross-contamination. The ZEUS Pipetting Module uses a solid-state piston that improves performance and minimizes maintenance when compared to liquid-filled air displacement systems.

What are the Challenges with Air Displacement Pipetting?

Air is compressible. This creates challenges and makes achieving acceptable pipetting accuracy and precision difficult if all the variables are not considered and properly compensated for. Characteristics like density, surface tension, volatility, viscosity, and more all have an impact on pipetting accuracy. Thankfully, ZEUS is designed to do all the thinking. Just enter the parameters and ZEUS handles the rest. If the proper parameters are unknown, Hamilton can even help with generating and validating liquid classes.

The Power of Qualitative Pipette Monitoring (QPM)

On the STAR Liquid Handling Platform, Hamilton pioneered the art of translating pressure curves into intelligent actions. With ZEUS, the benefit of this knowledge is available for integration into any liquid handling application. Some pipetting modules are capable of reporting pressure data, but ZEUS is the only one capable of interpreting the data and providing actionable information back to the system.

Clogged Tip Detection

Insufficient Liquid Detection

Aspiration of Foam

Droplet Prevention

Piston retracts when pressure threshold is reached so no droplet forms.
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The Z-Excursion Universal Sampler (ZEUS) Pipetting Module is a fully automated, self-contained liquid handling module that integrates into instruments requiring on-board pipetting. The ZEUS Pipetting Module utilizes Hamilton’s revolutionary air displacement pipetting technology and CO-RE™ (compressed O-ring expansion) tips.

When ZEUS sends an aspirate command, it does more than simply move the plunger drive a set distance. ZEUS is intelligently able to find the surface of the liquid, aspirate the liquid while lowering the tip to follow the meniscus according to the container geometry, and adjust the speed and plunger movement to compensate for the type of liquid that is being aspirated. Instead of just reporting back pressure data during the aspiration, ZEUS actively monitors the pressure for deviations that could indicate a tip clog or aspiration of air. These high level capabilities allow customers to significantly shorten development timelines, get product to market faster, and initiate a revenue stream sooner.

**More Than Just a Component**

<table>
<thead>
<tr>
<th>FEATURES</th>
<th>ZEUS</th>
<th>COMPETITIVE MODELS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pipette Drive</td>
<td>✓</td>
<td>✓</td>
</tr>
<tr>
<td>Pressure Sensor</td>
<td>✓</td>
<td>✓</td>
</tr>
<tr>
<td>Capacitive Sensor with Conductive tips</td>
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<td>✓</td>
</tr>
<tr>
<td>Tip Ejector</td>
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<td>✓</td>
</tr>
<tr>
<td>Tip Sensor</td>
<td>✓</td>
<td>✓</td>
</tr>
<tr>
<td>Z-Axis</td>
<td>✓</td>
<td>✓</td>
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<tr>
<td>Liquid Level Identification</td>
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<td>✓</td>
</tr>
<tr>
<td>Aspiration and Dispense Tip Following</td>
<td>✓</td>
<td>✓</td>
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<tr>
<td>Qualitative Pipette Monitoring</td>
<td>✓</td>
<td>✓</td>
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<tr>
<td>Liquid Class Definitions</td>
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<td>✓</td>
</tr>
<tr>
<td>Container Geometry Definitions</td>
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<td>✓</td>
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COMES STANDARD  ➤ OPTIONAL  ➤ NOT AVAILABLE
ZEUS Pipetting Channel

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✓ COMES STANDARD  + OPTIONAL  x NOT AVAILABLE
Pipette Tips for Any Application

Hamilton offers a wide range of pipette tips to solve a variety of common automation challenges. Conductive, non-conductive, slim and piercing tips are available in a variety of different volumes and packaging options. Below is an example of some off the shelf tips. Contact Hamilton to discuss which tips are most appropriate for your application.

### Standard Pipette Tips

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>TIP VOLUME</th>
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<tbody>
<tr>
<td></td>
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<tr>
<td>Conductive</td>
<td>✓</td>
</tr>
<tr>
<td>Conductive, Sterile</td>
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<td>✓</td>
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</tr>
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</tr>
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### ZEUS Accuracy & Precision By Tip Size

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<tr>
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Understanding Liquid-Filled Sub-Systems

The Hamilton syringe pumps are typically used in liquid-filled sub-system applications to precisely transfer samples and reagents, do bulk dispensing and enable processes where accurate dispenses are a must. Two important qualities of syringe pumps are that they positively displace liquid and are generally easy to service.

Positive displacement enables users to dispense liquids with high accuracy and precision. Due to the incompressibility of liquid, syringe pumps are normally not impacted by liquid and environmental factors like surface tension, viscosity, humidity, hydrostatic pressure and barometric pressure.

Syringe pumps can also be used in conjunction with a disposable tip to perform air displacement pipetting. The liquid in the lines becomes a system fluid that draws liquid into the tip and then dispenses. There are three benefits to this arrangement. First, if there is a concern about cross-contamination, the disposable tip can be thrown away. Second, if bulk reagent is needed for multiple dispenses of the application, the syringe pump can provide it. Third, the system fluid can be used as rinse liquid.

Superior Form and Function Saves You Money

Hamilton designs and builds each element of the fluid sub-system including the syringe, valve and pump. This integrated manufacturing process guarantees perfect compatibility between the components and results in superior performance of the whole unit, even in high throughput applications. The pumps’ exceptional reliability results in reduced warranty repair costs and increased potential maintenance contract profit for you.

PSD pumps maximize syringe life because the syringes are made to precisely match the alignment and structure of the pump. And since Hamilton syringes are proven to last longer with no loss of performance, they can be replaced less often which increases profit in offered instrument maintenance contracts.

Other Benefits of Liquid-Filled Positive Displacement Systems Include:

- Multiple syringe pumps can be daisy chained (i.e., aspiration of one syringe while the other dispenses) to increase throughput
- Ability to use syringe pump valves to sample-inject into higher pressure carrier fluid
- Can be used to manage consistent flow rates in microfluidic applications
- Continuous multiple dispenses of the system liquid

Complete Customization

The PSD pumps in the following sections represent Hamilton’s base offering. Every aspect of each unit can be customized, including the size, shape, power, casing, fluid path, firmware, mount and more. Whatever your need, Hamilton can meet it.

Custom Tubing

Hamilton offers a wide variety of chemically inert tubing assemblies. Different gauges, fittings, hub assemblies and lengths are available to meet most connection needs. Assemblies are manufactured with CTFE imprinted fittings and the choice of PTFE or FEP tubing.

Single Hub Assemblies
- Tapered End
- Blunt End

Dual Hub Assemblies
- Standard

Strain Relief

A strain relief made of a stainless steel spring helps to prevent tubing from bending and creasing.

LIQUID FILLED SUB-SYSTEMS
Understanding Liquid-Filled Sub-Systems

The Hamilton syringe pumps are typically used in liquid-filled sub-system applications to precisely transfer samples and reagents, do bulk dispensing and enable processes where accurate dispenses are a must. Two important qualities of syringe pumps are that they positively displace liquid and are generally easy to service.

Positive displacement enables users to dispense liquids with high accuracy and precision. Due to the incompressibility of liquid, syringe pumps are normally not impacted by liquid and environmental factors like surface tension, viscosity, humidity, hydrostatic pressure and barometric pressure.

Syringe pumps can also be used in conjunction with a disposable tip to perform air displacement pipetting. The liquid in the lines becomes a system fluid that draws liquid into the tip and then dispenses. There are three benefits to this arrangement. First, if there is a concern about cross-contamination, the disposable tip can be thrown away. Second, if bulk reagent is needed for multiple dispenses of the application, the syringe pump can provide it. Third, the system fluid can be used as rinse liquid.

Superior Form and Function Saves You Money

Hamilton designs and builds each element of the fluid sub-system including the syringe, valve and pump. This integrated manufacturing process guarantees perfect compatibility between the components and results in superior performance of the whole unit, even in high throughput applications. The pumps’ exceptional reliability results in reduced warranty repair costs and increased potential maintenance contract profit for you.

PSD pumps maximize syringe life because the syringes are made to precisely match the alignment and structure of the pump. And since Hamilton syringes are proven to last longer with no loss of performance, they can be replaced less often which increases profit in offered instrument maintenance contracts.

Other Benefits of Liquid-Filled Positive Displacement Systems Include:
- Large dispense range from 50 mL to nL
- Inert fluid path manages harsh chemicals like concentrated acids, bases and volatile organic solvents
- Faster bulk dispensing compared to air displacement pipetting because sample does not need to be picked up from one location and transferred to another
- The valves, syringes and tubing can be exchanged in minutes, simplifying periodic maintenance service
- Multiple syringe pumps can be daisy chained (i.e., aspiration of one syringe while the other dispenses) to increase throughput
- Ability to use syringe pump valves to sample-inject into higher pressure carrier fluid
- Can be used to manage consistent flow rates in microfluidic applications
- Continuous multiple dispenses of the system liquid
PSD/4 Half-Height Syringe Pump

Design Flexibility with a Vast Range of Applications

The PSD/4 is a popular choice for customers looking for a high precision syringe pump at an economical price. From the semi-conductor to the medical device industries, this pump has proven a reliable addition to numerous continued projects with top automation manufacturers.

The PSD/4 performs all standard liquid handling functions, including dispensing, serial dispensing and diluting. It is the only half-height pump where the valve bolts directly to the face. This rigid attachment ensures long-term alignment of the valve and syringe and increases accuracy.

Advanced Firmware

The PSD/4 is available with two exclusive Hamilton advancements—smooth flow and true speed firmware. Smooth flow firmware ensures a steady stream of liquid with no surges and little to no pulsing. This firmware creates a very consistent flow rate particularly beneficial to those conducting flow cytometry. The pump’s true speed firmware guarantees it functions at the speed you set it to with no variation. This benefit is especially critical for applications where a precise flow rate is required.

Other Features and Benefits of the PSD/4:

- 30 mm stroke length
- 22 lbf. of lift force; significant for its size
- Variety of mounting options — front, back, top, bottom and side
- True speed firmware good for microfluidics
- Easy serviceability: Modular design allows quick plug and play replacement
- Small footprint suits limited spaces
- Stepper motor with 24,000 steps per 30 mm stroke
- Operates alone or in a daisy chain
- Demo cables and software CD available
- Proven reliability with over 10 years of market exposure
- RoHS and CE compliant

PSD/4 Specifications

<table>
<thead>
<tr>
<th>Highest Resolution (steps/stroke)</th>
<th>Fastest/Slowest Speed per Stroke (s)</th>
<th>Footprint = L x H x W (in)</th>
<th>Linear Force Capability (lbf.)</th>
<th>Valve Torque Capability (in oz.)</th>
<th>Syringe Volume Range (µL)</th>
<th>Weight (lbs.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>24,000*</td>
<td>1/3,000</td>
<td>4.4 x 5 x 1.75</td>
<td>22</td>
<td>25</td>
<td>12.5 to 12,500</td>
<td>2.6</td>
</tr>
</tbody>
</table>

*Custom variation of this model is possible with a resolution of 54,857 steps per stroke.

Visit www.hamiltoncompany.com/OEM for more information on Hamilton liquid handling solution products.
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PSD/6 Full-Height Syringe Pump

A Compact, Full-Height Pump, for Precision Dispensing of Small to Large Volumes

The PSD/6 is the newest syringe pump to join the Hamilton Precision Syringe Drive (PSD) family. It can be fitted with a variety of valves and the widest range of compatible syringe sizes. Enhanced flow stability and increased dispense times make it ideal for applications like flow cytometry and microfluidics.

The PSD/6 performs all standard liquid handling functions, including dispensing, serial dispensing and diluting. Syringe and drive movements are designed for simple integration and optimized to extend the life and time between maintenance cycles. The most compact full-height syringe pump available, this flexible platform can meet the demands of the most challenging applications in harsh chemical condition and heavy duty cycles.

Other Features and Benefits of the PSD/6:
- 60 mm stroke length
- 22 lbf. of lift force; significant for its size
- Variety of mounting options — front, back, top, bottom and side
- True speed firmware good for microfluidics
- Easy serviceability: Modular design allows quick plug and play replacement
- Small footprint suits limited spaces
- Stepper motor with 48,000 steps per 60 mm stroke
- Operates alone or in a daisy chain
- Demo cables and software CD available
- RoHS and CE compliant

PSD/6 Specifications

<table>
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<tr>
<th>Highest Resolution (steps/stroke)</th>
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<th>Footprint = L x H x W (in)</th>
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</thead>
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<tr>
<td>48,000</td>
<td>2/6,000</td>
<td>8.317 x 8.99 x 1.75</td>
<td>22</td>
<td>25</td>
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<td>8.317 x 8.99 x 1.76</td>
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<td>3.65</td>
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PSD/8 Full-Height Syringe Pump

The Strongest, Fastest Pump for Heavy Duty Applications

If you have a demanding system or process that requires powerful liquid handling, then this is the pump for you. The PSD/8 is the strongest and fastest pump available from Hamilton Company. The PSD/8 has over 10 years of reliable, precise experience in the most strenuous situations.

The PSD/8 performs all standard liquid handling functions, including dispensing, serial dispensing and diluting. By bolting the valve directly to the face, long-term alignment of the valve and syringe as well as increased accuracy are ensured. The pump is easy to service and replace, which minimizes field maintenance and system downtime. The PSD/8 has the most lift force (45 lbf.) and fastest flow rate.

The PSD/8 integrates well into most operations using simple, intuitive command programming.

PSD/8 Specifications

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<th>Highest Resolution (steps/stroke)</th>
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</tr>
</thead>
<tbody>
<tr>
<td>24,000</td>
<td>1/2,120</td>
<td>4.76 x 10 x 2.56</td>
<td>45</td>
<td>65</td>
<td>50 to 25,000</td>
<td>5.4</td>
</tr>
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</table>

A full list of compatible syringes, valves and communication protocols is available in the Technical References section starting on page 31.

Other Features and Benefits of the PSD/8:

- 60 mm stroke length
- Face and bottom mounting
- Stepper motor with 24,000 steps
- Easy serviceability: Modular design allows quick plug and play replacement
- Stepper motor with 24,000 steps per 60 mm stroke
- Strongest pump with the fastest flow rate
- Operates alone or in a daisy chain
- Demo cables and software CD for the best integration testing
- Simple communication protocol
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Modular Valve Positioners

Hamilton Modular Valve Positioners are self-contained, bidirectional valve positioners used for fluid selection and redirection. There are two models to choose from, digital or RS-232 serial, depending on your communication preference for the unit. Both models offer valves with 13 standard fluid paths. A built-in indicator and DC stepper motor with encoder ensure both versions deliver accurate valve port alignment and location for optimum fluid delivery precision.

Choosing the Right Model

The digital Modular Valve Positioner is controlled by equipment that has transistor-transistor logic, also known as TTL, or switch closure outputs.

The serial Modular Valve Positioner is designed for applications that can utilize RS-232 serial communication. The serial protocol provides better error handling and diagnostics that are especially helpful in critical applications. With serial command, up to 16 serial Modular Valve Positioners can be connected via a daisy chain. This model can be programmed using simple ASCII commands.

Both the digital and serial Modular Valve Positioners offer an optional cover. Units with a cover are typically used when the positioner is sitting on a bench top or needs to be better protected from fumes or harsh chemicals while the non-covered version is meant for internal integration into higher-level equipment.

Valve Options and Other Product Features

Hamilton Modular Valve Positioners are exceptionally easy to service and modify. It is very simple to remove and replace their snap-in valves with other configurations to achieve different fluid delivery with the same positioner unit, maximizing flexibility and value. You can choose from valves with two to eight ports that offer a total of 15 different flow paths. Valves are available with chemically inert PTFE and CTFE, or ceramic flow paths and can be customized per your requirements.

The Modular Valve Positioner works with all PSD syringe pumps but is especially compatible with the PSD/2 and PSD/3. The PSD/2 and PSD/3 can be used in a daisy chain with the Modular Valve Positioner because they can be controlled by the same RS-232 communication protocol.

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<table>
<thead>
<tr>
<th>Rotational Speed (RPM)</th>
<th>Speed per 90 Degrees</th>
<th>Footprint = L x H x W (in.)</th>
<th>Communication Interface</th>
<th>Valve Torque Capability (in oz.)</th>
<th>Mounting Options</th>
<th>Maximum Daisy-Chained Capability</th>
<th>Weight (lbs.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>20</td>
<td>750 ms</td>
<td>4.2 x 4.4 x 2.4</td>
<td>RS-232 or Digital I/O-TLL</td>
<td>70</td>
<td>Front/face*</td>
<td>16 units</td>
<td>1.15</td>
</tr>
</tbody>
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*Only applies to the uncovered model

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<td>70</td>
<td>Front/face*</td>
<td>16 units</td>
<td>1.15</td>
</tr>
</tbody>
</table>

*Only applies to the uncovered model

Microlab® 600 Custom Program Syringe Pump

The Easiest Option That's Ready to Go Right Out of the Box

Take full command of your diluting and dispensing applications with the Microlab® 600 standalone syringe pump. Available in single and dual syringe configurations, the pump allows you to custom program methods and deploy commands to any instrument on your network from anywhere in the world, giving you unparalleled control of your process.

Precision That You Control

The Microlab 600 is a highly precise syringe pump. This positive displacement system provides better than 99% accuracy, independent of a liquid’s viscosity, vapor pressure, and temperature. The inert fluid path minimizes sample carryover and is compatible with harsh chemicals.

The standalone pump offers two communication capabilities—Ethernet and RS-232. To simplify the programming via Ethernet, Hamilton provides an Application Programming Interface (API) that controls the pump through simple commands that use Microsoft® .NET 2.0 framework. For RS-232, signals can be sent from Programmable Logic Controllers (PLC) and from computers using simple ASCII commands which can be sent from any computer so there is no dependence on .NET framework.

Ready to Go with Minimal Effort

The Microlab 600 custom program syringe pump is perfect for in-between or smaller scale OEM applications when a limited number of pumps are needed. As a fully formed solution, it doesn’t require you to create a housing, develop a power source or design a communication board—it’s ready to go right out of the box.

Microlab 600 Specifications

<table>
<thead>
<tr>
<th>Accuracy</th>
<th>±/− 1%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Precision</td>
<td>±/− 0.2%</td>
</tr>
<tr>
<td>Flow Rate</td>
<td>0.003–6,000 µL/second (depending on syringe selected)</td>
</tr>
<tr>
<td>Resolution</td>
<td>0.002% of the nominal syringe volume</td>
</tr>
<tr>
<td>Compatible Syringes</td>
<td>10, 25, 50, 100, 250, 500 µL, 1, 2.5, 5, 10, 25, and 50 mL</td>
</tr>
<tr>
<td>Fluid Path</td>
<td>Borosilicate, PTFE, CTFE</td>
</tr>
<tr>
<td>Communication Type</td>
<td>Ethernet 10/100 BASE-T, RS-232</td>
</tr>
<tr>
<td>Weight</td>
<td>13 lbs. (5.9 kg)</td>
</tr>
</tbody>
</table>

For more information on the Microlab 600, visit www.hamiltoncompany.com/microlab600.

This custom coding solution is the perfect solution for a variety of conditions including:

- Sequential applications when automated liquid diluting or dispensing is part of a series of actions or traveling along a conveyor belt
- Control room environments where applications are managed remotely
- Dispensing volatile or complicated liquids such as mercury, epoxy or radioactive materials as part of a manufacturing or testing process
- Settings that require a fully developed precision diluting or dispensing solution work in tandem with a larger system
- Liquid handling applications that require the integration of multiple electronic devices to accomplish a single task
- Any situation that could benefit from remote automation or custom programming
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<th>+/- 1%</th>
<th>Communication Protocol</th>
<th>.NET 2.0 Application Programming Interface (API)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Precision</td>
<td>+/- 0.2%</td>
<td>Pump Memory</td>
<td>One method stored in non volatile memory</td>
</tr>
<tr>
<td>Flow Rate</td>
<td>0.003-6,000 µL/second (depending on syringe selected)</td>
<td>Calibration</td>
<td>Factory tested and traceable to N.I.S.T. standards</td>
</tr>
<tr>
<td>Syringe Resolution</td>
<td>0.002% of the nominal syringe volume</td>
<td>Certifications</td>
<td>GE, CSA</td>
</tr>
<tr>
<td>Compatible Syringes</td>
<td>10, 25, 50, 100, 250, 500 µL, 1, 2.5, 5, 10, 25, and 50 mL</td>
<td>Power Rating</td>
<td>24 VDC, 2.5 A</td>
</tr>
<tr>
<td>Fluid Path</td>
<td>Borosilicate, PTFE, CTFE</td>
<td>Dimensions</td>
<td>7 x 5.5 x 10.5 inch (177.8 x 139.7 x 266.7 mm)</td>
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<td>Communication Type</td>
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<td>Weight</td>
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<td>+/- 0.2%</td>
<td>Pump Memory</td>
<td>One method stored in non volatile memory</td>
</tr>
<tr>
<td>Flow Rate</td>
<td>0.003-6,000 µL/second (depending on syringe selected)</td>
<td>Calibration</td>
<td>Factory tested and traceable to N.I.S.T. standards</td>
</tr>
<tr>
<td>Syringe Resolution</td>
<td>0.002% of the nominal syringe volume</td>
<td>Certifications</td>
<td>GE, CSA</td>
</tr>
<tr>
<td>Compatible Syringes</td>
<td>10, 25, 50, 100, 250, 500 µL, 1, 2.5, 5, 10, 25, and 50 mL</td>
<td>Power Rating</td>
<td>24 VDC, 2.5 A</td>
</tr>
<tr>
<td>Fluid Path</td>
<td>Borosilicate, PTFE, CTFE</td>
<td>Dimensions</td>
<td>7 x 5.5 x 10.5 inch (177.8 x 139.7 x 266.7 mm)</td>
</tr>
<tr>
<td>Communication Type</td>
<td>Ethernet 10/100 BASE-T, RS-232</td>
<td>Weight</td>
<td>13 lbs. (5.9 kg)</td>
</tr>
</tbody>
</table>

For more information on the Microlab 600, visit www.hamiltoncompany.com/microlab600.

This custom coding solution is the perfect solution for a variety of conditions including:

- Sequential applications when automated liquid diluting or dispensing is part of a series of actions or traveling along a conveyor belt
- Control room environments where applications are managed remotely
- Dispensing volatile or complicated liquids such as mercury, epoxy or radioactive materials as part of a manufacturing or testing process
- Any situation that could benefit from remote automation or custom programming

---

For more information on the Microlab 600, visit www.hamiltoncompany.com/microlab600.
Instrument Valves

Hamilton instrument valves have all been thoughtfully designed and expertly manufactured to maximize value and performance. They can be used with automated valve actuators found on instruments such as the PSD pumps and the Modular Valve Positioner or in custom pumps of your own design. Hamilton offers two standard types of valves that are available off-the-shelf: PTFE plug valves and ceramic face seal valves.

All Hamilton Valves Share the Following Features:
- Pressure compatibility up to 100 psi, though ceramic valves can be modified for higher pressures
- Housing—All valves are offered in aluminum. Stainless steel is available as a standard option on some valves, and any valve housing can be customized with PEEK, CTFE or other machineable materials.
- Chemically inert fluid paths
- Flat bottom 1/4"-28 threaded ports
- Variety of fluid paths available that all minimize dead volume

Valve Construction Cutaway Illustration

Features Unique to PTFE Plug Valves:
- Lower cost
- Less dead volume
- Easier to flush

Features Unique to Ceramic Face Seal Valves:
- Longer life, especially with crystalline solutions
- More complex custom fluid paths are possible
- Lower breakaway and rotational torque

Manual Valves

Hamilton manual plug valves are an economical and flexible way of custom building a fluid flow control system. They range from simple on/off valves to more complex multi-port arrangements using a combination of loop and distribution fluid logic. Hamilton manual valves feature chemically inert flow paths ideally suited for low pressure applications. All manual plug valves allow you to select and interchange a wide variety of fittings, adapters and tubing (including male and female Luer), FEP tubing assemblies and adapters that thread directly into the valve providing an endless variety of valve configurations for any flow application. There are three types of Hamilton manual valves—HV, HVP and HVX.

HV Standard PTFE Valves
The HV valve is physically the smallest valve and constitutes a basic unit for the control of fluids. It is ideal for low pressure applications; from a basic on/off flow to a four-way distribution system.

HVP Panel Mount PTFE Valves
The HVP valve is essentially the same as the HV valve except the HVP can be mounted into panels allowing for custom installation into control boards or instruments.

HVX Large Body Panel Mount PTFE Valves
HVX valves are physically the largest valves. A larger port internal diameter allows increased fluid flow even with moderately viscous fluids. HVX valves can be used free standing or panel-mounted using an optional locking nut. It is the only body style to accommodate 6- and 8-port distribution and loop valves.
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- Chemically inert fluid paths
- Flat bottom ¼”-28 threaded ports
- Variety of fluid paths available that all minimize dead volume

Valve Construction Cutaway Illustration

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Hamilton Company was founded on the invention of the Microliter™ syringe. The company has been designing and crafting the industry’s best syringes since 1953. Hamilton syringes have been trusted for nearly 60 years and for good reason—they are The Measure of Excellence®. Hamilton syringes are guaranteed to be exceptional precision instruments that perform reliably in your application and to your expectations.

Instrument Syringe Overview

All Hamilton instrument syringes are either 1700 or 1000 series Gastight® syringes with a polymer plunger tip that creates a leak-free seal. Traditionally the tip is made from PTFE, but other materials are used for selected applications. The polymer tip essentially wipes the interior of the syringe barrel free of sample. This feature is useful for aqueous and low volatile organic samples because it reduces the chance a deposit will occur and result in cross-contamination or a damaged plunger.

Plunger Types

Hamilton instrument syringes are available with either PTFE-tipped plungers or a long-life Ultra High Molecular Weight Poly Ethylene (UHMWPE) material particularly good for aqueous saline solutions. The plunger shafts themselves coated or uncoated and constructed of either stainless steel or aluminum, although custom materials can be used.

Manual Plungers

Manual plungers come in two designs, one features a standard dome button and the other features a threaded plunger button. Syringes smaller than 1 mL have a stainless steel plunger for syringes, as shown in the picture on the bottom. Manual plungers 1 mL and larger are coated with PTFE and come with a 6-32 threaded hole that allows them to be mounted into automated syringe pumps, which is demonstrated by the image on the top.

X-Style Plunger

This plunger is used for syringes 500 µL and smaller intended for use in an automated syringe pump. A special plunger button protects the delicate plunger wire by stopping the pump at the zero line before damaging the tip. The stop also provides a 6-32 threaded hole that is used to mount the plunger into the syringe drive.

XP-Style Plunger

This plunger is used on XP modular syringe pumps and has a stop to limit damage to the plunger tip. This plunger is for half-height syringes with a 30 mm stroke length.

XL-Style Plunger

This plunger is used on the XL modular digital syringe pumps and has a stop to limit damage to the plunger tip. This plunger is for full-height syringes with a 60 mm stroke length.

XB-Style Plunger

This plunger features a stop and a back bushing. The back bushing increases the plunger tip life, maintains proper plunger alignment and reduces the particles generated by plunger and glass contact.
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Polymer tip creates a leak-free seal for both liquids and gases

Syringe Terminations

AD, AccuDil
These syringes have an axial fine thread M8 x 0.75. These syringes attach to instrumentation such as the Microlab 1000 series diluters and dispensers.

BFP, Bubble Free Prime
This syringe has 5/16 threads and is used on syringe pumps like the Microlab 600 diluters and dispensers conical plunger tip to flush all liquid from this termination. The resulting syringe is quicker to prime and flush during washes or solvent changes.

C, ChemSeal
The ChemSeal termination features a ¼”-28 UNF male fitting. This syringe is used in low volume applications where system dead volume needs to be minimized. These syringes can be screwed directly into Hamilton HV, HVP, and HVX valves.

PTFE Luer Lock
This termination has a PTFE, male Luer taper with nickel plated brass locking hub for use with Kel-F needles, metal hub needles, and universal connectors. Also, the TLL is used with many Hamilton syringe pumps, OEM applications, and manual operations. Autoclavable when disassembled, except on 25 mL and greater syringes. Repeated autoclaving will shorten syringe life.

Plunger Types

Hamilton instrument syringes are available with either PTFE-tipped plungers or a long-life Ultra High Molecular Weight Poly Ethylene (UHMWPE) material particularly good for aqueous saline solutions. The plunger shafts themselves coated or uncoated and constructed of either stainless steel or aluminum, although custom materials can be used.

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Bubble Free Prime Plunger (BFP)
This plunger is used on the syringes for Microlab 600 diluters and dispensers. The plunger features a conical plunger tip that extends through the threaded termination of the syringe into the Microlab 600 valve. This design helps remove air from the system and reduces the priming cycles required.

X-Style Plunger
This plunger is used for syringes 500 µL and smaller intended for use in an automated syringe pump. A special plunger button protects the delicate plunger wire by stopping the pump at the zero line before damaging the tip. The stop also provides a 6-32 threaded hole that is used to mount the plunger into the syringe drive.

XP-Style Plunger
This plunger is used on XP modular syringe pumps and has a stop to limit damage to the plunger tip. This plunger is for half-height syringes with a 30 mm stroke length.

XL-Style Plunger
This plunger is used on the XL modular digital syringe pumps and has a stop to limit damage to the plunger tip. This plunger is for full-height syringes with a 60 mm stroke length.

XB-Style Plunger
This plunger features a stop and a back bushing. The back bushing increases the plunger tip life, maintains proper plunger alignment and reduces the particles generated by plunger and glass contact.
Syringe Longevity and Development

Accurate. Robust. Trustworthy. These are just a few of the words customers use to describe Hamilton syringes. Building exceptional syringes is an evolving science, which is why Hamilton is dedicated to the continuous research and development of this product line.

In addition to refinements made specifically to instrumentation syringes, Hamilton constantly enriches its entire syringe offering by either improving existing models or introducing new ones. Using customers’ needs and feedback as a guide, we innovate in ways that maximize flexibility, performance and value. Some of our recent syringe enhancements across our entire product line include:

- Increase PM cycle intervals when handling saline liquids, acids, oxidants and strong bases
- Deactivated coating to minimize sample carryover
- Spring-loaded plunger tips that withstand higher temperatures and offer better longevity

For more detailed information on instrument syringes and their intended use, please refer to page 31.
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<tr>
<th>Intended Use</th>
<th>Image</th>
<th>Termination</th>
<th>Plunger Connection Style (Plunger Button)</th>
<th>Plunger Tip Material</th>
<th>Stroke Length (mm)</th>
<th>Plunger Shaft Material</th>
<th>Volume Range</th>
<th>Wetted Path Material</th>
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<tbody>
<tr>
<td><strong>PSD/4 syringe pump</strong></td>
<td></td>
<td>TLL</td>
<td>X</td>
<td>PTFE</td>
<td>30</td>
<td>Coated AL or SST</td>
<td>12.5 µL to 12.5 mL</td>
<td>PTFE, CTFE, Borosilicate Glass</td>
</tr>
<tr>
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<td></td>
<td>TLL</td>
<td>X</td>
<td>UHMW-PE</td>
<td>30</td>
<td>Stainless Steel</td>
<td>25 µL to 5 mL</td>
<td>PTFE, CTFE, UHMW-PE, Borosilicate Glass</td>
</tr>
<tr>
<td>Long-life</td>
<td></td>
<td>TLL</td>
<td>X</td>
<td>PTFE</td>
<td>60</td>
<td>Coated Aluminum or Stainless Steel</td>
<td>25 µL to 50 mL</td>
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</tr>
<tr>
<td><strong>PSD/6 syringe pump</strong></td>
<td></td>
<td>TLL</td>
<td>X</td>
<td>UHMW-PE</td>
<td>60</td>
<td>Stainless Steel</td>
<td>50 µL to 10 mL</td>
<td>PTFE, CTFE, UHMW-PE, Borosilicate Glass</td>
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<tr>
<td>SaltLine™</td>
<td></td>
<td>TLL</td>
<td>X</td>
<td>UHMW-PE</td>
<td>60</td>
<td>Hastelloy C or Polyamid</td>
<td>250 µL to 10 mL</td>
<td>PTFE, CTFE, UHMW-PE, Borosilicate Glass</td>
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<tr>
<td><strong>PSD/8 syringe pump</strong></td>
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<td>TLL</td>
<td>XL</td>
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<td>Coated Aluminum or Stainless Steel</td>
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</tr>
<tr>
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</tr>
<tr>
<td>Long-life</td>
<td></td>
<td>BFP</td>
<td>X</td>
<td>PTFE</td>
<td>60</td>
<td>Coated Aluminum or Stainless Steel</td>
<td>10 µL to 50 mL</td>
<td>PTFE, CTFE, Borosilicate Glass</td>
</tr>
<tr>
<td><strong>Microlab 600 syringe pump</strong></td>
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<td>C</td>
<td>XL</td>
<td>PTFE</td>
<td>60</td>
<td>Coated Aluminum or Stainless Steel</td>
<td>25 µL to 2.5 mL</td>
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<tr>
<td>Bubble Free Prime</td>
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<td>PTFE</td>
<td>30</td>
<td>Stainless Steel</td>
<td>50 µL to 5 mL</td>
<td>PTFE, CTFE, Borosilicate Glass</td>
</tr>
<tr>
<td>Spark Holland autosamplers, Pumps requiring a syringe with ChemSeal termination and a XL-Style Plunger</td>
<td></td>
<td>TLL</td>
<td>XL</td>
<td>PTFE</td>
<td>60</td>
<td>Stainless Steel</td>
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<td>Coated Aluminum or Stainless Steel</td>
<td>25 µL to 2.5 mL</td>
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<tr>
<td>Long-life</td>
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<td>XP</td>
<td>PTFE</td>
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<td>Pumps requiring a syringe with PTFE Luer Lock termination and a XL-Style Plunger</td>
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<td>XL</td>
<td>PTFE</td>
<td>60</td>
<td>Stainless Steel</td>
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</tbody>
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### Technical References

TECHNICAL REFERENCES
### Valve Types by Use

#### Manual Valves

<table>
<thead>
<tr>
<th>Valve Model</th>
<th>Valve Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>HV</td>
<td>PTFE, Small Body, Manual Valve</td>
</tr>
<tr>
<td>HVP</td>
<td>PTFE, Panel Mount, Small Body, Manual Valve</td>
</tr>
<tr>
<td>HVX</td>
<td>PTFE, Standard or Panel Mount, Large Body, Manual Valve</td>
</tr>
</tbody>
</table>

#### Modular Valve Positioner (MVP) Valves

<table>
<thead>
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<tbody>
<tr>
<td>HVM</td>
<td>PTFE, Small Body, MVP Valve</td>
</tr>
<tr>
<td>HVXM</td>
<td>PTFE, Large Body, MVP Valve</td>
</tr>
<tr>
<td>HVC</td>
<td>Ceramic, Small Body, MVP Valve</td>
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<tr>
<td>HVXC</td>
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#### Precision Syringe Drive (PSD) Valves

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<td>HV</td>
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<td>HVXC</td>
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</table>

### PSD Syringe Pump Fluid Paths

**Fluid Logic: 3-2**
- **Valve Description:** 90° Flow Path
- **Valve Description:** Two ports, plus syringe port
- **PSD/4, PSD/6, and PSD/8:** HVC

**Fluid Logic: 4-2**
- **Valve Description:** 90° Flow Path
- **Valve Description:** Three ports, plus syringe port
- **PSD/4, PSD/6, and PSD/8:** HVC

**Fluid Logic: 3-3**
- **Valve Description:** "T" Flow Path
- **Valve Description:** Two ports, plus syringe port
- **PSD/4, PSD/6, and PSD/8:** HVC, HV

**Fluid Logic: 4-6**
- **Valve Description:** Distribution Flow Path
- **Valve Description:** Three ports, plus syringe port
- **PSD/4, PSD/6, and PSD/8:** HVC

**Fluid Logic: 5-5**
- **Valve Description:** Distribution Flow Path
- **Valve Description:** Four ports plus syringe port
- **PSD/4, PSD/6, and PSD/8:** HVCX

**Fluid Logic: 6-5**
- **Valve Description:** Distribution Flow Path
- **Valve Description:** Six ports plus syringe port
- **PSD/4, PSD/6, and PSD/8:** HVCX

**Fluid Logic: 8-5**
- **Valve Description:** Distribution Flow Path
- **Valve Description:** Eight ports plus syringe port
- **PSD/4, PSD/6, and PSD/8:** HVCX

---

**Legend**
- **Green line** denotes a fixed path fluid always flows through.
- **Blue arrow** is a path that rotates and can flow to any port, as indicated by the black directional arrows.
- **The syringe termination icon** represents the fixed syringe connection port.
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<tr>
<td>HV</td>
<td>PTFE, Small Body, Manual Valve</td>
</tr>
<tr>
<td>HVP</td>
<td>PTFE, Panel Mount, Small Body, Manual Valve</td>
</tr>
<tr>
<td>HVX</td>
<td>PTFE, Standard or Panel Mount, Large Body, Manual Valve</td>
</tr>
</tbody>
</table>

#### Modular Valve Positioner (MVP) Valves

<table>
<thead>
<tr>
<th>Valve Model</th>
<th>Valve Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>HVM</td>
<td>PTFE, Small Body, MVP Valve</td>
</tr>
<tr>
<td>HVXM</td>
<td>PTFE, Large Body, MVP Valve</td>
</tr>
<tr>
<td>HVCX</td>
<td>Ceramic, Large Body, MVP Valve</td>
</tr>
</tbody>
</table>

#### Precision Syringe Drive (PSD) Valves

<table>
<thead>
<tr>
<th>Valve Model</th>
<th>Valve Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>HV</td>
<td>PTFE, Small Body, PSD Valve</td>
</tr>
<tr>
<td>HVC</td>
<td>Ceramic, Small Body, PSD Valve</td>
</tr>
<tr>
<td>HVX</td>
<td>Ceramic, Large Body, PSD Valve</td>
</tr>
</tbody>
</table>

### PSD Syringe Pump Fluid Paths

#### Fluid Logic: 3-2

**Valve Description:** 90° Flow Path
- Two ports, plus syringe port
- PSD/4, PSD/6, and PSD/8: HVC

#### Fluid Logic: 4-2

**Valve Description:** 90° Flow Path
- Three ports, plus syringe port
- PSD/4, PSD/6, and PSD/8: HVC

#### Fluid Logic: 3-3

**Valve Description:** "T" Flow Path
- Two ports, plus syringe port
- PSD/4, PSD/6, and PSD/8: HVC, HV

#### Fluid Logic: Y-Valve

**Valve Description:** "Y" Flow Path
- Two ports, plus syringe port
- PSD/4, PSD/6, and PSD/8: HV, HVC

#### Fluid Logic: 3-5

**Valve Description:** Distribution Flow Path
- Three ports, plus syringe port
- PSD/4, PSD/6, and PSD/8: HVC

#### Fluid Logic: 4-5

**Valve Description:** Distribution Flow Path
- Four ports, plus syringe port
- PSD/4, PSD/6, and PSD/8: HVCX

#### Fluid Logic: 6-5

**Valve Description:** Distribution Flow Path
- Six ports, plus syringe port
- PSD/4, PSD/6, and PSD/8: HVCX

#### Fluid Logic: 8-5

**Valve Description:** Distribution Flow Path
- Eight ports, plus syringe port
- PSD/4, PSD/6, and PSD/8: HVCX

### Legend
- **Green line** denotes a fixed path fluid always flows through.
- **Blue arrow** is a path that rotates and can flow to any port, as indicated by the black directional arrows.
- **The syringe termination icon** represents the fixed syringe connection port.

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**TECHNICAL REFERENCES**

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**34**
Modular Valve Positioner and Manual Valve Fluid Paths

Fluid Logic: 1-1
Valve Description: 180° Flow Path
Two ports
Modular Valve Positioner Valve Types: HVXM
Manual Valve Types: HV, HVP, HVX

Fluid Logic: 2-2
Valve Description: 90° Flow Path
Two ports
Modular Valve Positioner Valve Types: HVXM
Manual Valve Types: HV, HVP, HVX

Fluid Logic: 3-3
Valve Description: "T" Flow Path
Three ports
Modular Valve Positioner Valve Types: HVXM
Manual Valve Types: HV, HVP, HVX

Fluid Logic: 3-2
Valve Description: 90° Flow Path
Three ports
Modular Valve Positioner Valve Types: HVXM
Manual Valve Types: HV, HVP, HVX

Fluid Logic: 3-5
Valve Description: Distribution Flow Path
Two ports
Modular Valve Positioner Valve Types: HVXM
Manual Valve Types: HV, HVP, HVX

Fluid Logic: 4-5
Valve Description: Distribution Flow Path
Four ports
Modular Valve Positioner Valve Types: HVXM
Manual Valve Types: HV, HVP, HVX

Fluid Logic: 6-5
Valve Description: Distribution Flow Path
Eight ports
Modular Valve Positioner Valve Types: HVXM, HVCX
Manual Valve Types: HVX

Fluid Logic: 8-5
Valve Description: Distribution Flow Path
Eight ports
Modular Valve Positioner Valve Types: HVXM, HVC
Manual Valve Types: HV, HVP, HVX

Fluid Logic: 6-6
Valve Description: Loop Flow Path
Six ports
Modular Valve Positioner Valve Types: HVXM
Manual Valve Types: HV, HVP, HVX

Fluid Logic: 8-7
Valve Description: Loop Flow Path
Eight ports
Modular Valve Positioner Valve Types: HVXM
Manual Valve Types: HVX

Legend
- Green circle denotes a fixed fluid path in the face of the valve; fluid always flows through.
- Blue arrow is a path that rotates and can flow to any port, as indicated by the black directional arrows.
Modular Valve Positioner and Manual Valve Fluid Paths

Fluid Logic: 1-1
Valve Description:
180° Flow Path
Two ports
Modular Valve Positioner Valve Types:
HVXM
Manual Valve Types:
HV, HVP, HVX

Fluid Logic: 2-2
Valve Description:
90° Flow Path
Two ports
Modular Valve Positioner Valve Types:
HVXM
Manual Valve Types:
HV, HVP, HVX

Fluid Logic: 3-3
Valve Description:
"T" Flow Path
Three ports
Modular Valve Positioner Valve Types:
HVXM
Manual Valve Types:
HV, HVP, HVX

Fluid Logic: 3-2
Valve Description:
90° Flow Path
Three ports
Modular Valve Positioner Valve Types:
HVXM
Manual Valve Types:
HV, HVP, HVX

Fluid Logic: 4-4
Valve Description:
Loop Flow Path
Four ports
Modular Valve Positioner Valve Types:
HVM
Manual Valve Types:
HV, HVP, HVX

Fluid Logic: 4-3
Valve Description:
180° Flow Path
Four ports
Modular Valve Positioner Valve Types:
HVXM
Manual Valve Types:
HV, HVP, HVX

Fluid Logic: 4-2
Valve Description:
90° Flow Path
Four ports
Modular Valve Positioner Valve Types:
HVXM
Manual Valve Types:
HV, HVP, HVX

Fluid Logic: 4-1
Valve Description:
180° Flow Path
Six ports
Modular Valve Positioner Valve Types:
HVM
Manual Valve Types:
HV, HVX

Fluid Logic: 6-5
Valve Description:
Distribution Flow Path
Eight ports
Modular Valve Positioner Valve Types:
HVXM, HVC
Manual Valve Types:
HVX

Fluid Logic: 6-6
Valve Description:
Loop Flow Path
Eight ports
Modular Valve Positioner Valve Types:
HVXM
Manual Valve Types:
HVX

Fluid Logic: 8-5
Valve Description:
Distribution Flow Path
Eight ports
Modular Valve Positioner Valve Types:
HVXM, HVC
Manual Valve Types:
HVX

Fluid Logic: 8-7
Valve Description:
Loop Flow Path
Eight ports
Modular Valve Positioner Valve Types:
HVXM
Manual Valve Types:
HVX

Legend
- Green circle denotes a there is a fixed fluid path in the face of the valve fluid always flows through
- Blue arrow is a path that rotates and can flow to any port, as indicated by the black directional arrows
Communications Protocol

<table>
<thead>
<tr>
<th>Communication Protocol</th>
<th>PSD/4</th>
<th>PSD/6</th>
<th>PSD/8</th>
<th>Microlab 600</th>
<th>Modular Valve Positioner</th>
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</thead>
<tbody>
<tr>
<td>RS-232</td>
<td>X</td>
<td>X</td>
<td>X</td>
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<td>RS-485</td>
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</tbody>
</table>

Hamilton Company is a global enterprise with affiliates in Reno, Nevada; Franklin, Massachusetts; and Bonaduz, Switzerland and sales offices throughout the world.

We are an industry leader in the design and manufacture of liquid handling, process analytics, robotics and automated storage solutions. For more than 60 years, Hamilton has been satisfying customer needs by combining quality materials with skilled workmanship to ensure the highest level of performance. Hamilton's lifelong commitment to precision and quality has earned us global ISO 9001 Certification.

Founded on the technology of analytical Microliter™ and Gastight® syringes, Hamilton Company has a broad offering of laboratory products including manual and semi-automated precision fluid measuring instruments, chromatography products, process sensors, laboratory electrodes, pipettes and more. Top innovations from these lines include Arc™ pH, DO and Conductivity Intelligent Sensors, Microlab® 600 Diluters/Dispensers and the Microlab® 500 Guided Pipetting System.

A pioneer in liquid handling equipment and laboratory automation technology, Hamilton Robotics is known for advancing life science and biotechnology industries through reliability, performance and flexibility. Hamilton Robotics is the industry leader in design and manufacturing with patented technologies such as Compression-induced O-Ring Expansion (CO-RE®), Total Aspiration and Dispensing Monitoring (TADM®) and Anti-Droplet Control (ADC™). Hamilton Robotics’ platforms include Hamilton VANTAGE™ Liquid Handling System, its newest vertically-integrated liquid handler, Microlab STAR™. Hamilton Robotics’ highest selling automated pipetting platform, and Microlab NIMBUS®, the first in its class of compact, high-speed, personalized pipetting workstations.

Hamilton Storage Technologies offers comprehensive ultra-low temperature automated sample management systems for microtube and microplate storage. Hamilton Storage Technologies’ line of biobanking and compound storage solutions, as well as consumables, are designed for a broad array of life science processes. Products include Hamilton BIOS®, SAM™ and ASM™; designed for sample integrity, flexibility and reliability.

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Hamilton Company is focused on blending invention and accuracy to deliver customers unparalleled products.
Congratulations! You have purchased the highest quality precision valve from Hamilton. We combine the highest quality materials with skilled craftsmanship, ensuring the highest possible performance level of every precision fluid device we manufacture. With proper care and handling, Hamilton Manual Valves will provide unsurpassed performance in liquid handling year after year. These valves provide a turnkey solution to compliment manual fluid direction and redirection applications.

**Intended Use**

These valves are designed for use in manual applications where the valve will be positioned by hand. The valves are designed with a highly inert PTFE/CTFE fluid path and are designed to seal and operate with liquids only. The valves may be successful in sealing certain gases or vapors but is not explicitly specified or verified.

**Valve Nomenclature**

<table>
<thead>
<tr>
<th>Designation</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>HV</td>
<td>Hamilton Valve, Small Body</td>
</tr>
<tr>
<td>HVP</td>
<td>Hamilton Valve, Panel Mount, Small Body</td>
</tr>
<tr>
<td>HVX</td>
<td>Hamilton Valve, Panel Mount, Large Body</td>
</tr>
</tbody>
</table>

**Flow Valves**

Flow valves are used to direct or redirect fluids. 2-, 3- and 4-port valves are available with straight through 180°, 90° or “T” type plugs for seven different valves. A variety of flow configurations are available as HV, HVP and HVX valves. The flow configuration drawings in Figure 1 show the possible fluid flow paths.
Loop Valves
Loop valves are used to direct and redirect fluids. The 4-, 6- or 8-port valves are available with a loop type valve plug. The 4-port valve is available in HV, HVP and HVX body styles. The 6- and 8-port valves are only available in the HVX body style. The flow configuration drawings in Figure 2 show the possible fluid flow paths for loop valve plugs.

Distribution Valves
Distribution valves are used to direct fluid to a number of locations. 2-, 3-, 4-, 6- and 8-port valves are available with a distribution type valve plug. The 2-, 3- and 4-port distribution valves are available in HV, HVP and HVX body styles. The 6- and 8-port valves are available only in the HVX body style. The flow configuration drawings in Figure 3 show the possible fluid flow paths for the distribution type valve plugs.

Note: A complete list of flow diagrams and valve part numbers are available at www.hamiltoncompany.com/valves.

Valve Dimensions

<table>
<thead>
<tr>
<th>HV/HVP</th>
<th>Hamilton Valve (HV)</th>
<th>Hamilton Valve Panel Mount (HVP)</th>
<th>Hamilton Large Panel Mount (HVX)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Outer Body Dimension</td>
<td>3/4 inch (19 mm)</td>
<td>3/4 inch (19 mm)</td>
<td>1 inch (25 mm)</td>
</tr>
<tr>
<td>Port Orifice</td>
<td>0.059 inch (1.5 mm)</td>
<td>0.059 inch (1.5 mm)</td>
<td>0.118 inch (3.0 mm)*</td>
</tr>
<tr>
<td>Panel Mounting</td>
<td>No</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Panel Thickness</td>
<td>N/A</td>
<td>0.150 inch (3.8 mm)</td>
<td>0.625 inch (16 mm)</td>
</tr>
</tbody>
</table>

* The port orifice for 6- and 8-way distribution HVX valves is 0.059 inch (1.5 mm). The port orifice for 6- and 8-way loop HVX valves is 0.040 inch (1.0 mm).

Note: HVX valves require the separate purchase of locking nut (p/n 32121), for panel mount applications.
Technical Specifications

<table>
<thead>
<tr>
<th>Hamilton Plug Valves (HV, HVP, HVX)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Operating Pressure</td>
</tr>
<tr>
<td>Operating Temperature Range</td>
</tr>
<tr>
<td>Storage Temperature Range</td>
</tr>
<tr>
<td>Initial Break Away Torque</td>
</tr>
<tr>
<td>Break Away Torque</td>
</tr>
<tr>
<td>Valve Housing</td>
</tr>
<tr>
<td>Fluid Path</td>
</tr>
<tr>
<td>Valve Positioning</td>
</tr>
<tr>
<td>Valve Connections</td>
</tr>
</tbody>
</table>

Recommended Fittings

The Hamilton Valves will accept ¼-28 UNF flanged tube fittings and connectors. Caution should be used when using flangeless fittings as the higher torque required to seal the tubing may damage the valve.

Hamilton Valve Cleaning

Flush the valve with non-alkaline, non-phosphate detergent, preferably one that would be effective in solvating the sample or material flowing through the valve. Rinse the valve thoroughly and allow to air dry.

Do not autoclave as damage may occur. Take care when using caustic cleaning solvents on the aluminum housing as this may damage or discolor the valve housing. Do not immerse the valve. Do not attempt to disassemble the valve components from the housing as this will result in a valve failure.

WARRANTY STATEMENT

Hamilton Company unconditionally guarantees its products to be free of defects in materials and workmanship. Any product that fails due to such a defect will be repaired or replaced at our discretion without cost, provided the device is returned on a Return Materials Authorization (RMA). It is the responsibility of the purchaser to determine the suitability of application and material compatibility of the product based on the published specifications of the product.

RETURN OF GOODS

Hamilton Company’s return and repair policy is written to protect its employees from potentially hazardous materials (e.g., serum, radioactive materials, carcinogenic chemicals, etc.) or any substance that may cause them partial or permanent disability during the inspection or repair process. In returning a product, the customer acknowledges that the product is free from any hazardous materials. Furthermore, the customer assumes responsibility should the returned product prove to be hazardous.